



# DIN ISO 3302-1

CLASS	MAXIMUM HEIGHT OF FLASH mm	DESCRIPTION
X0	0	No flash (*)
X1	0,1	Precision flash
X2	0,5	Accurate flash
X3	1	Normal flash
X4	2	Rough flash
X5	NO LIMIT	Non-critical

(\*) Class X0 can only apply to those surfaces of an article which do not have parting lines